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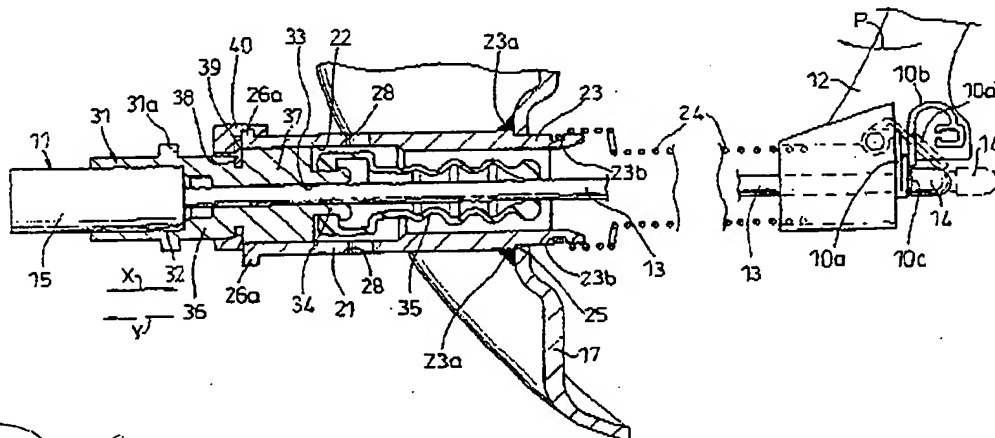
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(54) Title: CABLE OPERATED DRUM BRAKES



(57) Abstract: A cable operated drum brake has an internal brake operating lever (12) provided with an quick-attach device (10) for an operating cable (11). A cable attachment tube (21) projects from a backplate (17) of the brake and the operating cable has a cable inner (13) with a latching formation (14) on the end thereof and a cable outer sleeve (15). An end portion of the operating cable is slideable towards (X) the backplate (17) within the tube (21) up to a first position at which further movement towards the backplate is stopped by contact between an abutment (26) on the tube and a cooperating abutment (31 a) on the cable outer sleeve. When in the first position the latching formation (14) has moved passed the quick-attach device (10). The cable is then subsequently moveable away from the backplate (Y) within the tube to a second position in which the latching formation (14) on the cable inner is fully engaged with the quick-attach device (10). A fastening means (39,40) is provided to lock the cable in the second position relative to the tube to maintain the latching formation (14) engaged with the quick-attach device (10) during subsequent operation of the brake. The invention also provides a method of attaching an operating cable to a quick-attach device on an internal brake operating lever of a drum brake.